

PN# 15-650 & 15-657

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**Parts:**

15-647C	Oil Pressure Gauge Mount Plate, Grooved, Chrome (15-650 only)	1
15-657C	Radius Gauge Mount, Chrome (15-657 only)	1
15-653U	12" Oil Line, EV2 Big Twin	1
15-654U	Fitting, Oil Pressure Gauge Kit	1
15-655U	Oil Pressure Gauge	1
15-656C	Radius Oil Pressure Gauge Cone	1
H-270	1/4" Sealing Washer, Paper	2
H-392S	8-32 x 1/4" Set Screw, Stainless	1
H-843C	1/4-20 x 1-1/4" Buttonhead, Chrome	2

**ASSEMBLY INSTRUCTIONS:**

**Note: The bubble in the face of the gauge is normal.**

1. Wrap the threads on the oil pressure gauge with Teflon tape.
2. Screw the oil line onto the pressure gauge.
3. Fit the gauge cone into the gauge mounting bracket, aligning the screw hole in the bracket and cone.
4. Thread the 8/32 set screw in the gauge mounting bracket until it just enters the hole in the gauge cone.
5. Fit the gauge and oil line into the cone/mounting bracket, align the face of gauge with the bracket's rear edge.
6. Now tighten the set screw until it is snug against the gauge. Do not over tighten or the gauge can be damaged.
7. Remove the two right side rocker box screws from the rear cylinder head.  
**Note: The gas tank may need to be raised in order to gain access to them.**
8. Use the two 1/4-20 x 1-1/4" chrome Buttonhead screws and the two 1/4" sealing washers to attach the gauge mount to the rocker box. Be sure to place the sealing washers between the rocker box and the gauge mount.
9. Remove the tappet screen plug and replace it with fitting supplied in this kit.
10. Wrap the 1/8" to #3 fitting with Teflon tape (pipe thread side only) and thread it into the tappet screen adapter and tighten.
11. Attach the oil line and tighten.
12. Start the engine and check for leaks.