

Where does the Reinforcement Ring Sit?

Installation Instructions:

1. There is no need to disassemble the clutch hub unless the hub or bearing replacement is necessary.
2. Keep clutch hub and clutch shell as an assembly with both snap rings in place.
3. Support center of hub with a suitable object such as a $\frac{1}{2}$ inch socket. The Socket must support the hub and the length of the socket must be tall enough to prevent the clutch hub bolt towers from receiving any pressure or making contact with the press table.
4. Lubricate hub sleeve and inside of ring with a suitable press lubricant.
5. Place ring beveled side up onto hub center with old wheel bearing race or an object that the I.D. will clear O.D. of clutch hub center but will support flat of support ring.
6. Press until it seats against snap ring.

