

## INSTRUCTION

## OIL PUMP

for Harley Davidson BIG TWIN engine 1992-1999 /

Thank you for purchasing DAYTONA OIL PUMP KIT.

## **Product Features**

- Oil pump for replacement.

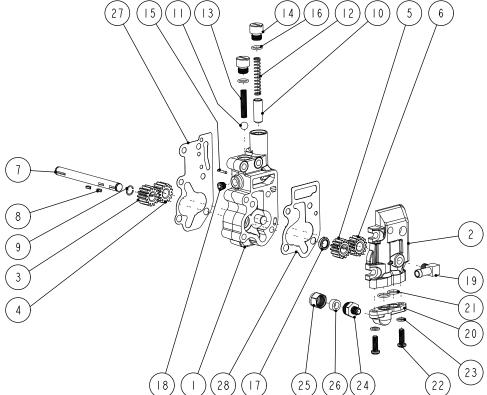


- 1. Read all instructions before use.
- 2. After installation, check to see if all the parts are correctly installed, and see if all the screws are torqued properly.
- 3. If anything unusual may be found while driving, pull over at a safe place to check.
- 4. Oil line connection varies by model.

  Please refer to the manual and parts catalog for each model.

## Install

- 1. See the service manual for oil pump installation.
- 2. See the parts catalog for each model.
- 3. When installing the pump assembly, inject engine oil inside.



No.	DESCRIPTION	QTY
1	BODY COMP,OIL PUMP	1
2	COVER COMP,OIL PUMP	1
3	DRIVE GEAR A	1
4	IDLE GEAR A	1
5	DRIVE GEAR B	1
6	IDLE GEAR B	1
7	DRIVE SHAFT	1
8	KEY	2
9	CLIP,DRIVE SHAFT	1
10	VALVE,OIL PUMP	1
11	BALL,CHECKV ALVE	1
12	SPRING,RELIEF VALVE	1
13	SPRING,CHECK VALVE	1
14	PLUG,CAP	2
15	PIN,VALVE STOP	1
16	O-RING	2
17	OIL SEAL	1
18	PLUG,TAPER SCREW	1
19	FITTING,90 DEGREE ELBOW	1
20	END CAP	1
21	O-RING	2
22	PHB SCREW 1/4-20	2
23	PLANE,WASHER	2
24	FITTING,STRAIGHT #10	1
25	FITTING,MALE NUT	1
26	SEAL	1
27	GASKET,OIL PUMP BODY	1
28	GASKET.OIL PUMP COVER	1

