

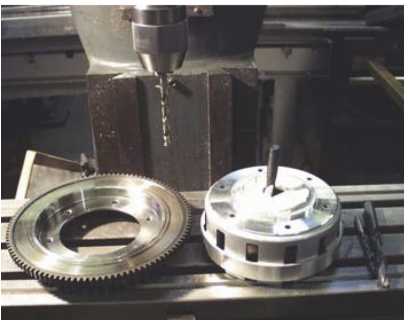


INSTALLATION 2007-2008 46T & 49T SPROCKET & RING GEAR



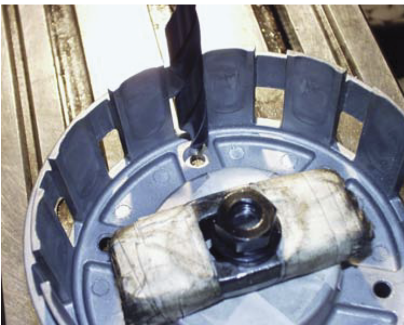
Step 1

Secure clutch basket on drill press, use 9/32 drill bit to drill out rivet.



Step 2

Remove ring gear.



Step 3

Drill clutch basket to .175 deep with counter bore tool. Note: counter bore 9/16, pilot drill 5/16 (optional tool part number EV:1003-3001).



Counter bore tool part# EV:1003-3001



Step 4

Used red thread-lock on the 5/16-18 x 3/4 button head bolts and torque to 15 to 18 ft lbs.

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