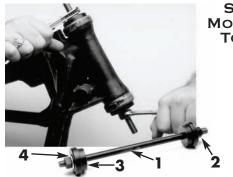


REV B

A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL NO. 1725



PARTS AVAILABLE SEPARATELY

No. Qty.		y. Description	Part No.
1	1	TOOL, STUD, FORK RACE INSTALLER	1725-1
2	2	FLANGE NUT	1707-2
3	2	TOOL, CUP, PUSHER INSTALLER	1725-2
4	2	WASHERS	2038
5	1	INSTRUCTION SHEET	1725-IS
5	1	INSTRUCTION SHEET	1725-IS

STEERING HEAD BEARING RACE INSTALLER. USE ON ALL MODELS. (EXCEPT 2014 TO PRESENT TOURING MODELS) USE TO INSTALL STEERING HEAD RACES, JIMS NO.48300-60.

- 1. Refer to H-D[®] Service Manual to remove fork assembly.
- 2. Use JIMS[®] tools No. 2232, 2388 and 33416-80 to remove steering head bearing races.
- 3. Position bearing race over the top of neck with cup side facing away from neck bore. Lube outside of race with press fit lube.
- 4. With one lubed nut, No. 1707-2, threaded onto stud No. 1725-1 about 3/4", followed by small side of cup No. 1725-2 facing race installed through neck.
- 5. Do the same as above for the bottom side.
- 6. Tighten nut with 3/4" tools slowly until races are seated in neck. If races start to cock in neck, reposition races and start over.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOL. SEE JIMS® CATA-LOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"From The Track... To The Street!"

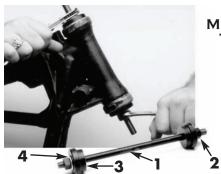
555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224 VISIT US ON THE WEB AT WWW.JIMSUSA.COM

No.1725-IS



REV B

INSTRUCTION SHEET FOR TOOL NO. 1725



PARTS AVAILABLE SEPARATELY

No. Qty.		y. Description	Part No.
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2	2	FLANGE NUT	1707-2
3	2	TOOL, CUP, PUSHER INSTALLER	1725-2
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