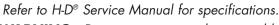


# **INSTRUCTION SHEET FOR TOOL #2234**

### PRIMARY DRIVE LOCKING TOOL

USE ON PRIMARIES BETWEEN PRIMARY CHAIN AND MOTOR SPROCKET NOT FOR 2006 TO PRESENT DYNA AND ALL 2007 TO PRESENT BIG TWINS



**WARNING:** Disconnect negative battery cable.

- 1. Refer to service manual for removal of primary cover.
- 2. Loosen primary chain tensioner locknut and lower tensioner shoe to bottom of primary case.
- 3. Wedge tool between the front motor sprocket and primary chain on the bottom side (for torquing nut to the right torque), the longest flat surface of the tool must contact the chain, the stepped portion towards the sprocket.
- 4. **CAUTION:** Make sure primary chain is tight enough so chain will not touch the inner primary case.
- 5. To remove motor sprocket nut put the locking tool on the top side of sprocket, see line 2 and 3.

**WARNING:** Do not use air or electrical impact.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! ,SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

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