



**INSTALLATION INSTRUCTIONS**  
**HP-PLUS® BAFFLES For 1 3/4", 2" & 2 1/4" DRAG PIPES**  
 Mfg. p/n 202010, 202012, 202030, 202032, 202035, 202037  
 (See pkg. label for Dist. p/n)

**ATTENTION INSTALLER** (if other than owner):  
 Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

**INTRODUCTION:**  
 These instructions describe the procedure for properly installing KHROME WERKS® HP-Plus® Baffles in 1 3/4", 2", and 2 1/4" drag pipes. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE:** A NOTE provides key information to make procedures easier or clearer.

**CAUTION:** A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

**WARNING:** A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

**TOOLS REQUIRED:**

- 1 – pliers
- 2 – 7/16" wrenches
- 1 – electric drill
- 1 – drill bit, 17/64" or "H" size
- 1 – rattail or half-round file

**PROCEDURE:**

1. Fit HP-Plus® Baffles to exhaust pipes by inserting baffles into end of pipe to determine fit. To achieve desired snug fit, flanges on the end of the I-Beam of the 1 3/4" or 2" baffles can be bent up or down (along whole length) with a pliers.

**NOTE:** The next step will be easier to do with pipes removed from bike.

2. Measure in approximately one inch from short end of miter and wrap a piece of masking tape around circumference. Make a mark to locate clearance hole either on the bottom or the 'in' (closest to frame) side of the pipe. Drill clearance hole for 1/4"-20 screw. Deburr hole with file.

3. Install baffles using 1/4" -20 screw and nut, with nut inside of pipe. Baffles are meant to be installed with I-beam vertical and have two holes to allow proper installation.

4. Reinstall pipes.

**USE AND CARE:** Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.



67 Fifth St. N.E. • Pine Island, MN 55963

Revised March 2009

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