



## INSTALLATION INSTRUCTIONS SISSY BARS for 1979-93 XL

Mfg. p/n 264002B  
(See pkg. label for Dist. p/n)

### ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

### INTRODUCTION:

These instructions describe the procedure for properly installing KHROME WERKS® Sissy Bars onto 1979-93 Harley-Davidson® XL models. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE:** A NOTE provides key information to make procedures easier or clearer.

**CAUTION:** A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

**WARNING:** A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

### TOOLS REQUIRED:

- 1 – 5/32" socket wrench
- 1 – 7/32" socket wrench
- 1 – ¼ " socket wrench
- 1 – ½ " combination wrench
- 1 – 9/16" combination wrench

**NOTE:** For 1979-93 XL with Khrome Werks® Side Straps use 8 ¼" wide uprights (purchased separately).

### PROCEDURE:

**NOTE:** 1990-93 models require turn signal mounting kit.

**CAUTION:** Buildup of chrome plating on fasteners may cause seizing or binding during installation. Use anti-seize lubricant on the ¼"-20 buttonhead screws to prevent this.

1. Attach sissy bar upright (purchased separately – see Note) to right and left side straps, using ¼ "-20 x ¾ " buttonhead screws provided. Do not tighten at this time.
2. Remove four stock rear fender mounting bolts from strut. Save. Some hardware will be reused. On 1990-93 models, remove rear turn signals and stands.

3. Install preassembled sissy bar onto outside of fender struts. Two spacers are used at rear mount points between side straps and fender struts.

### 1979-91 Models:

4. Apply 1-2 drops of Loctite® 242 (blue) to threads of OEM front screws (two) and to supplied 5/16"-24 x 1 ¼" screws. Install OEM screws through front of side strap, fender strut and fender. Install supplied screws through rear of side strap, spacer, strut and fender. Install OEM nuts and washers. Align sissy bar and tighten all hardware.

### 1982-89 Models:

4. Apply 1-2 drops of Loctite® 242 (blue) to threads of supplied 5/16"-18 x 1 ½" socket head screws. Install screws through side strap, strut and fender. Use spacers between strap and strut on rear mount. Install OEM nuts and washers. Align sissy bar and tighten all hardware.

### 1990-93 Models:

4. Replace turn signal stand with a modified stand with extended 3/8" diameter shaft long enough to accommodate side strap. Use OEM hardware to attach. Install turn signals into front holes, using OEM hardware. Apply 1-2 drops of Loctite® 242 (blue) to threads of two supplied 5/16"-18 x 1 ½" socket head screws. Install screws through side strap, spacer, strut and fender. Install OEM nuts and washers. Align sissy bar and tighten all hardware.

**WARNING:** Before operating motorcycle, check all hardware to be sure it is tight.

**USE AND CARE:** Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

### REFERENCE KW P/N

264185	8 ¼ " Lowboy Upright
264165	8 ¼ " Mini Lowboy Upright
263618	8 ¼ " Round Upright
264191	8 ¼ " Bantam Upright
264196	8 ¼ " Rail Upright
264002B	Side Straps f/1979-93 XL

**KHROME WERKS®**  
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