DISCONNECT THE BATTERY FIRST!

Once the Deutsch Connectors have been removed from your handlebar switch harness, simply match the colored wire with the mating terminal found on the extension harness. Be sure to cover the terminals with the 3" long heat shrink allowing \(^1\/_2\)" overlap on each side. Heat the shrink tubing in place on each terminal splice and allow the tubing to cool for a few minutes before reinstalling. When all connections have been made, cover the extension harness with the heat shrink provided.

1. Remove orange wedge using needle nose pliers to wedge straight out.

Connector Removal



2. Gently pull back the wire while at the same time releasing the lock finger by moving it away from the contact with a screwdriver.



3. Hold the rear seal in place, as removing the contact will displace the seal.



Grasp contact approximately
 behind the contact barrel.

Connector Installation



2. Hold the connector with the rear grommet facing you.



3. Push contact straight into the connector grommet until a "click" is felt. A slight tug will confirm that it is properly locked in place

Harley Davidson Handlebar Controls, (All Non-Bagger Models) 1996 to 2006

Left Side

Right Side

ORANGE/WHITE
YELLOW
BLUE
WHITE
WHITE/VIOLET
YELLOW/BLACK

BLACK/RED WHITE/BROWN WHITE/BLACK GRAY RED/YELLOW ORANGE/WHITE