



Performance Machine Grip Installation Manual

Fits: Standard Harley Models with cable throttle

Tools Needed

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1. T25 TORX Driver
2. T27 TORX Driver
3. 5/64 ALLEN (included)
4. Flat head screw driver(long)
5. Sharp Blade
6. Red Loctite
7. Transfer punch(1/8")
8. Drill with .125" center drill
9. Two 3/8" wrenches

Bill of Materials

- Qty 1 - Throttle Side Grip
- Qty 1 - Clutch Side Grip
- Qty 2 - Set Screws
- Qty 1 - 5/64" allen key



Instructions for Throttle Side

1. Remove the two T25 switch housing screws.
Split upper and lower switch housing to allow access to grip.



2. Loosen throttle cables and remove cable ends from grip then slide off the throttle grip.



3. Slide throttle grip onto handlebar and insert cable ends into grip.



4. Position upper and lower switch housings on handlebar. Tighten two screws to factory torque specs. **Make sure throttle works smoothly!** (you may need to adjust brake lever mount location)



Instructions for Clutch Side

1. Remove the two T25 switch housing screws. Split upper and lower switch housings to allow access to the grip.



2. Use long flathead screw driver, brake loose adhesive between grip and handlebar otherwise use a sharp blade to carefully cut rubber grip off.



3. Install left side upper and lower switch housing on handle bar. Tighten two T25 TORX screws to factory torque specs.



4. Slide on new left side grip until the grip stops against switch housing. Look at the end of the grip to position the logo where you prefer then mark the set screw locations through the threaded holes using a transfer punch and a hammer.



5. Remove the grip and using a 1/8" center drill, drill two small dimples into the bar. This will insure the grip will not rotate when the set screws are installed.



6. Use red Loctite and the supplied 5/64 ALLEN, tighten two screws on the grip. Make sure grip secure.



7. Go for a ride!