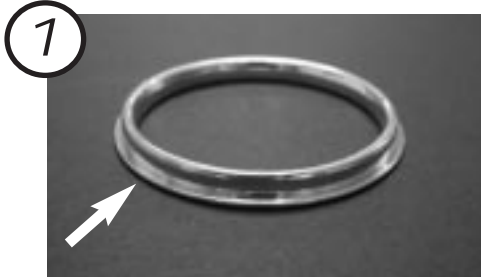


Installing your PM Image Series Discs

PM Image Series Discs are designed to fit both 1999 and earlier HDs, as well as 2000 and newer. The key difference between the two is the centerhole I.D., 1999 and earlier bikes utilized a 1.985" I.D., while 2000 and newer HDs require a 2.22" I.D. Your PM Image Series Disc is supplied with a reducer spacer to allow the disc to be used with 1999 and earlier applications (see steps 1 & 2). **If your bike is 2000 or newer, please discard the spacer.**

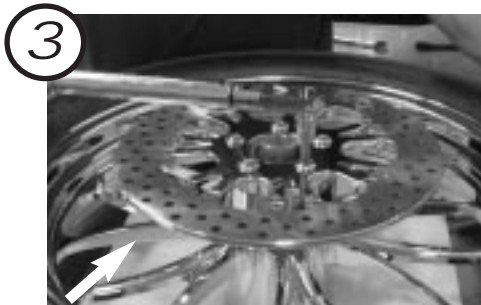


1999 and earlier disc spacer

Use this spacer with your PM Image Series Disc on 1999 and earlier HD



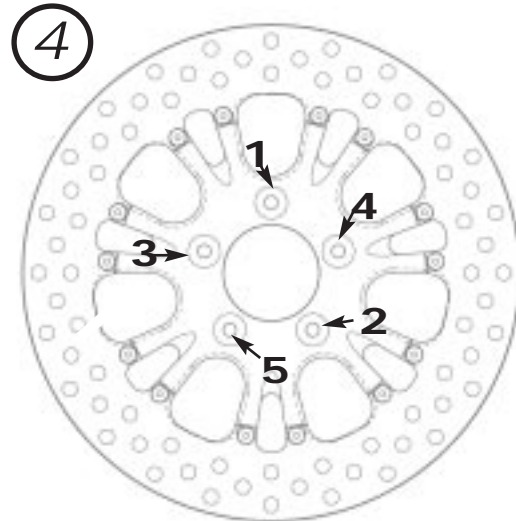
Apply several drops of Thread Lock Sealant to spacer and insert from back of Image Series Disc. Once installed, the spacer should be below or flush with disc carrier. Place disc on hub, disc carrier should be flat against the hub face (free of gaps or rocking)



Mounting Disc Assembly to hub:

- 1) Apply Thread Lock Sealant to threads of bolts
- 2) Tighten in an alternating pattern (see step 4)
- 3) Torque bolts as follows:

5/16" bolts torque to 16-19 ft.lbs.
3/8" bolts torque to 23-27 ft.lbs.



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Part #

Rev.04-30-02

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SEE NEXT PAGE FOR FITMENT INFO & TECH TIPS

DISC FITMENT INFORMATION

All front discs are drilled for H-D bolt pattern. 3 1/4" x 5 bolt x 5/16" counterbored with 2.22 I.D. A reducer spacer must be ordered separately (0012-0225QN or 0012-0227QN) with each disc for use on 1999 and earlier 1.985" disc registers.

All rear discs are drilled for H-D bolt pattern. 3 1/4" x 5 bolt x 3/8" counterbored with 2.22 I.D. A reducer spacer must be ordered separately (0012-0227 QN) with each disc for use on 1999 and earlier 1.985" disc registers.

All rear discs for set up for PM DRIVESIDE BRAKES are 3 1/4" x 5 bolt x 29/64" and utilize a 2.375" I.D.

Most custom application WIDE WHEELS (5.5" and larger) are 3 1/4" X 5" X 3/8" and utilize a 2.5" I.D.

11.5" discs are solid mounted and centers are available in polished and chrome finishes as well as Contrast Cut, and Contrast Cut Platinum. 13" rotors have silent floaters and centers are available in polished finishes as well as Contrast Cut, and Contrast Cut Platinum on select designs.

300mm (11.8") discs are for use on 2008up FLH models front & rear, 2006-2017 VRSC models front & rear, 2006-2017 Dyna models front rotors, 2014up Sportster models front rotors, 2015up Softail models front rotors, all Victory models and all Indian models (Except Scout) front rotors only.

All 300mm (11.8") discs are solid mounted and centers are available in polished, chrome, Contrast Cut, and Contrast Cut Platinum. Specify your option when ordering.

13" rotors not available for 2018up Softail models or Dyna 2006-2017.

All V-Rods using PM discs require new rotor bolt kits.

Victory models use a universal 300mm disc which can be used for both front and rear applications with a 6 bolt pattern.

11.5" rear rotors will NOT work with 2010-12 Sportster XR1200X.

11.5" front rotors will NOT work with front stock caliper on 2008-11 FLSTSB.

Rear rotors are NOT available for pre-2000 FLH models.

2008-11 FXCW/C and 2013-17 FXSB uses 0133-1523XXXX rear rotors.

11.5" Rear Rotors will not work with 2011up Sportsters without upgrading to PM Rear Caliper.

PM front rotors will not work on FLSTS, FXSTS applications with stock calipers. Stock caliper pads interfere with disc bolts.

2011 Kawasaki Vaquero uses 0133-1800xxxx front rotors and must use button head torx bolts.

PM rotors will not work on Indian Scout models.

Rotor minimum wear thickness 0.180"