**ROLAND SANDS DESIGN** 



### PRODUCT DESCRIPTION

WINDOW SERVICE KIT FOR 0177-2003/2004 TIMING/CAM COVERS	յ	0177-3000
WINDOW SERVICE KIT FOR 0177-2006 DERBY COVERS	յ	0177-3001
WINDOW SERVICE KIT FOR 0177-2007/2059/2060/2061/2062 DERBY COVER & AIR CLEANER	յս	0177-3002
WINDOW SERVICE KIT FOR 0177-2022 6SPD CABLE CLUTCH ACTUATOR	յս	0177-3003
WINDOW SERVICE KIT FOR 0177-2031 TIMING/CAM COVERS	Դվ	0177-3004
WINDOW SERVICE KIT FOR 0177-2031 5SPD CABLE CLUTCH ACTUATOR	Դվ	0177-3005
WINDOW SERVICE KIT FOR 0177-2034 ROCKER BOX COVERS	յս	0177-3006
WINDOW SERVICE KIT FOR 0177-2035 SPORTSTER DERBY COVER	յս	0177-3007
WINDOW SERVICE KIT FOR 0203-2004 6SPD TRANS COVER	Դ	0177-3008
WINDOW SERVICE KIT FOR 0203-2005 5SPD TRANS COVER	յս	0177-3009

For questions pertaining to the installation of this product, please contact the Performance Machine technical department at 1-800-479-4037. This product is manufactured in the USA by Performance Machine LLC.

### **ASSEMBLY INSTRUCTIONS** 9/16/13

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The RSD Clarity cover service kits are designed to allow easy replacement of the polycarbonate window or windows found on RSD Clarity engine covers and accesories. Polycarbonate is a very durable material that is designed to handle just about anything but due to the varying and aggresive conditions that a motorcycle can be exposed to cracking and discoloration can occur. This installation/service instruction explains how to install your new Clarity polycarbonate window(s) properly.

I. Remove the existing cover from the motorcycle. Disclaimer: Installation can be completed while the cover(s) is still on the bike but RSD recommends removal to allow closer inspection.

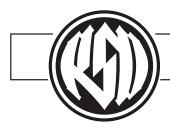
2. Remove the 8-32 cap screws holding the window(s) on using a 5/64 allen wrench.





3. Remove the orings.





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## **Clarity Cover Service Kit**

4. Clean thoroughly using mild cleaners such as soap & water, window cleaner w/o ammonia, or Plexus plastic cleaner.

Warning: Do not use harsh chemicals to clean the window or aluminum components. Chemicals such as brake cleaner, parts cleaners, or acetone will severly damage the polycarbonate window.



5. Install the new supplied seals into the seal grooves. Make sure they sit completely into the groove.



6. Peal the protective paper from the new clarity window(s). Clean using Plexus if necessary and place onto the cover. Install the supplied bolts with pre-applied thread locking compound. Do not torque the bolts until all bolts are installed.

Warning: Do not use any other thread lockers other than the supplied bolts. Most thread lockers can cause damage to the polycarbonate.



7. Once all the bolts are installed, torque to 5 in-lbs in a cross pattern. DO NOT OVER-TORQUE! Warning: Over-torquing the bolts can cause cracking.



8. Reinstall the cover and go for a ride.

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