



INSTALLATION GUIDE

Harley-Davidson M8 models

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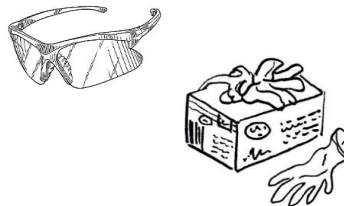
OVERVIEW

This kit replaces the OE (Original Equipment) or “stock” clutch basket.

- No modification of the OE parts are necessary.

INSTALLATION TIPS

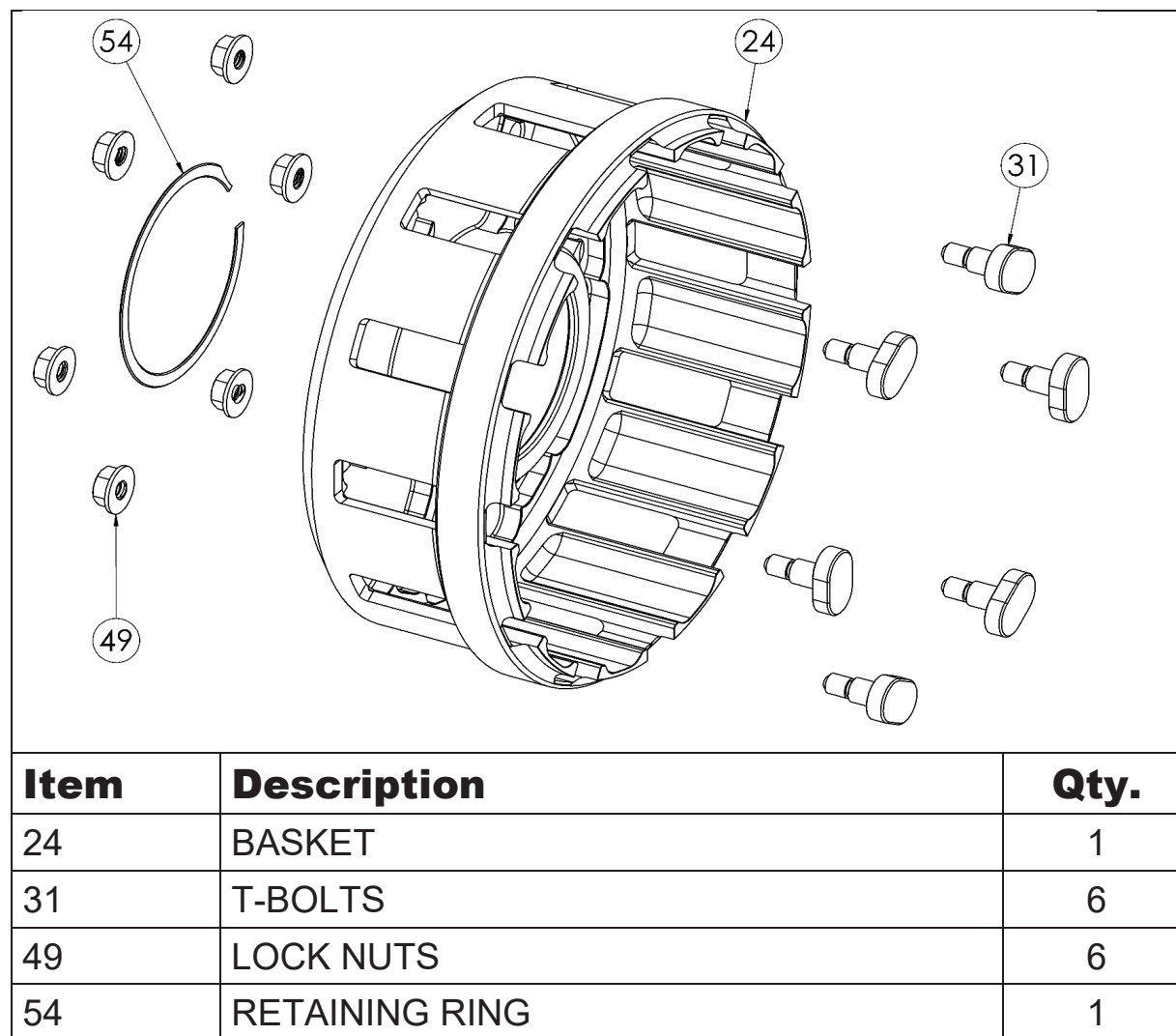
- Read the separate included Safety Information document before operating the vehicle with the product installed.
- Read this entire document before performing any steps.
- If you install this product for a customer or another person, instruct them to read the **Safety Information** document and the **Installation and User Guide** before operating the bike with the product.
- Videos related to this product can be viewed online at www.rekluse.com/support/videos.
- Protect eyes and skin – wear safety glasses and work gloves. Work in a well-ventilated area.
- Use the torque values listed in the instructions. Otherwise, use the torque specifications found in your OE service manual.
- For optimal clutch performance Rekluse recommends using fresh, clean oil that **meets JASO-MA** oil rating requirements. Rekluse offers Factory Formulated Oil™ developed specifically for Rekluse products. Rekluse Factory Formulated Oil is a perfect complement to any OEM or aftermarket wet clutch. Visit www.rekluse.com to learn more.



TOOLS

- 10 mm socket
- Dental picks
- ½" socket
- T70 Torx bit
- SAE hex key set
- 5/8" wrench
- Snap ring pliers
- Center punch
- Impact driver
- Ft-lb Torque wrench
- 1 3/16" Socket
- Torx bit set
- Oven
- Drill
- Hydraulic press
- Punch
- Hammer
- In-lb Torque wrench

INCLUDED PARTS



Visit www.rekluse.com/support for a full parts fiche illustration and part numbers.

BEFORE YOU BEGIN

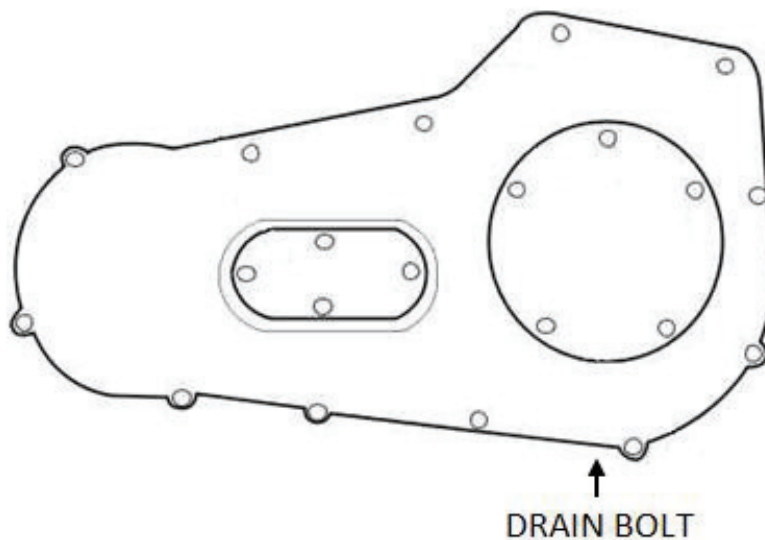
- Rekluse recommends replacing the chaincase cover gasket when installing this product.
- **The basket center bearing is not included with this kit. Inspect bearing during disassembly and replace as necessary; H-D part number 37000168**

DISASSEMBLE CLUTCH

1. Stand the bike up on a suitable bike stand or lift.



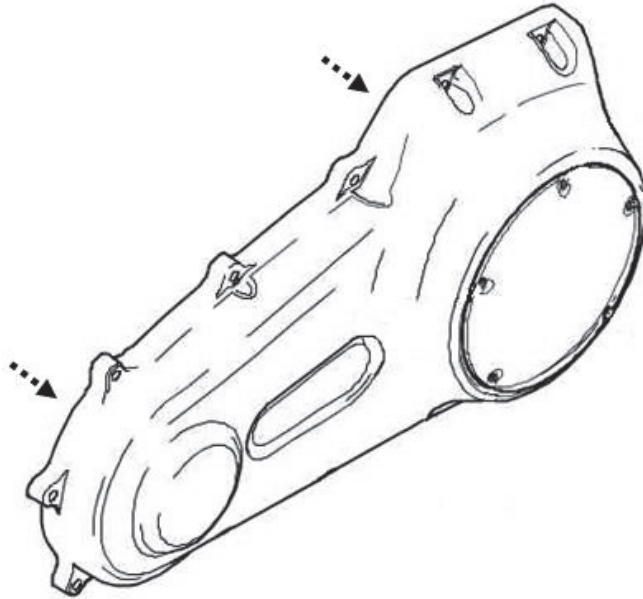
2. On the primary chain case, use a 5/8" wrench to remove the oil drain plug, then drain the oil.



3. Remove any parts that are attached or blocking the primary chaincase cover. These may include the left floorboard, foot peg(s), shift lever, and/or the side stand.

Note: Before removing the shift lever, shift the bike into 5th gear.

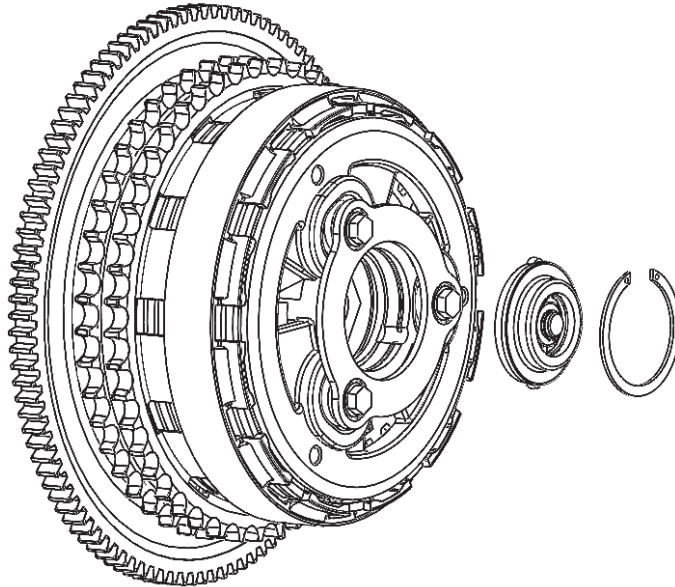
4. Remove the primary chaincase cover.



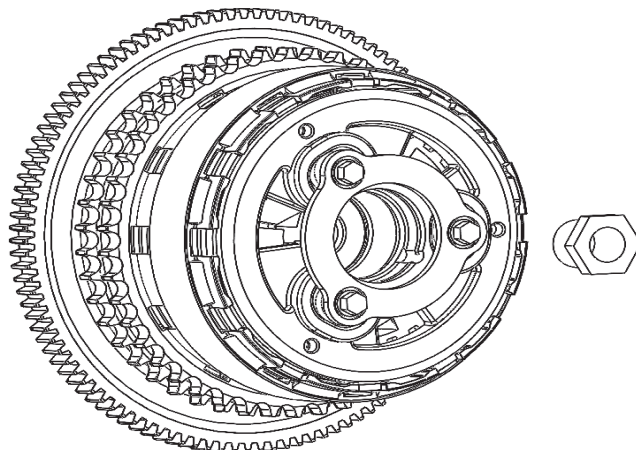
5. Remove OE chain tensioner.

6. Using snap ring pliers, remove the retaining ring holding in the center throw out then remove the throw out.

Note: *If Rekluse RadiusX is installed, the clutch assembly will have to be disassembled during this step, do not remove the throw out assembly.*

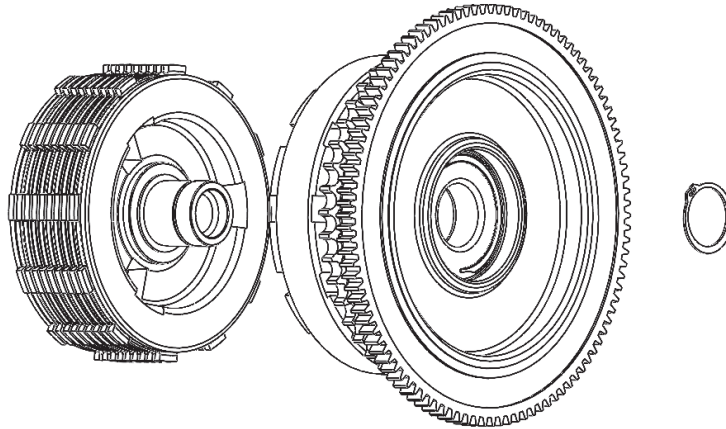


7. Using a 1 3/16" socket and an impact driver, remove the **right-hand thread** center clutch nut.



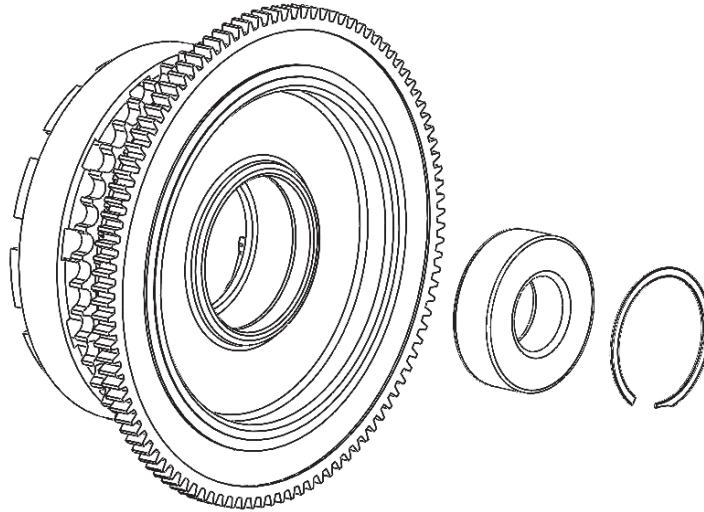
8. Using a T70 Torx bit and an impact driver, remove the bolt securing the compensator assembly.
9. Remove the complete clutch assembly, compensator assembly, and drive chain together. Separate the clutch assembly.

10. Using snap ring pliers, remove the snap ring from the back of the center hub and press the inner clutch assembly out of the bearing.



11. Using snap ring pliers, remove retaining ring from back of basket and press the bearing out of the basket.

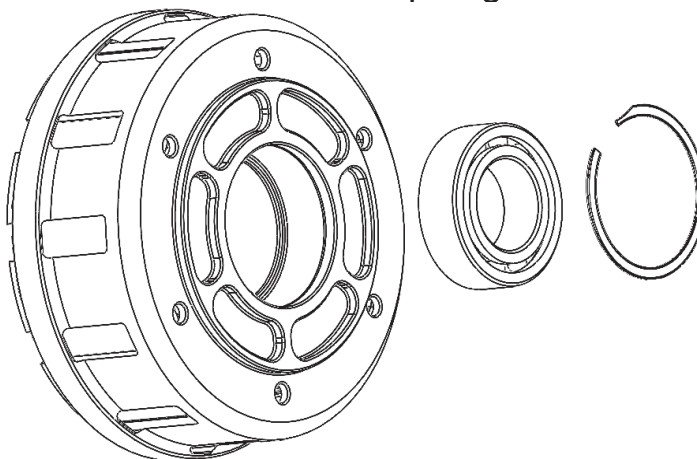
Note: *This step can be skipped if a new bearing is purchased.*



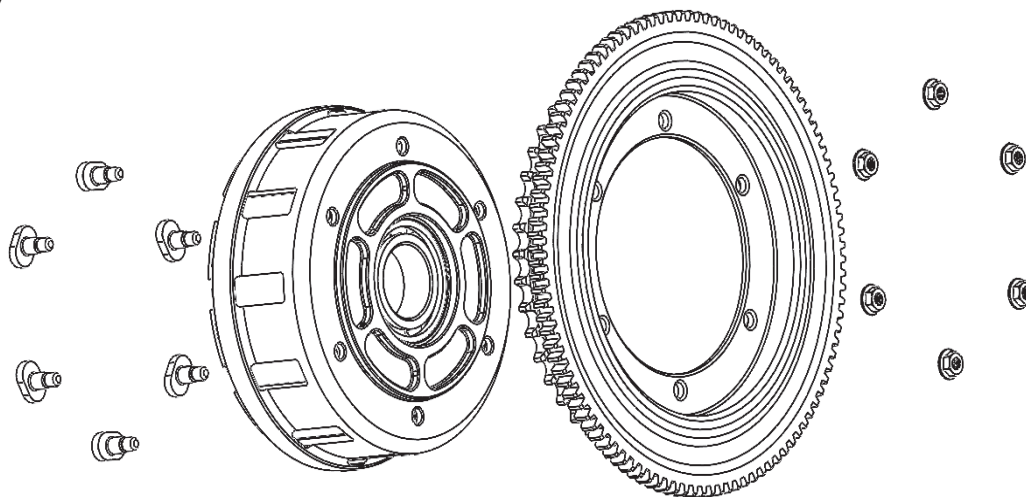
12. Using a center punch and hammer, punch a divot into the center of each rivet head from the inside of the basket.
13. Using the supplied drill bit, drill out the heads of the rivets. Set your drill to 300-400 RPM and use proper cutting fluid for best results.
14. Use a punch and hammer to remove the rivets from the basket assembly. Separate the ring gear and clean off any debris.

BASKET INSTALLATION

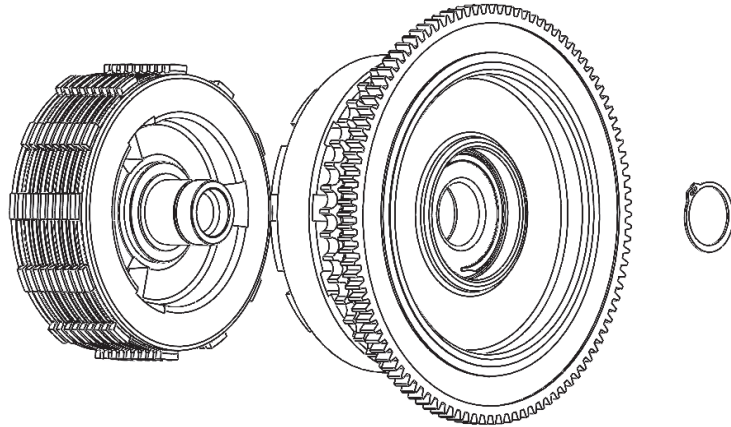
15. Place the Rekluse Basket in a preheated oven at 400°F (200°C) for 15 minutes (**To avoid softening the basket material, DO NOT EXCEED 20 minutes**). Place the bearing in a freezer during this time.
16. With the basket heated and the bearing cooled, the bearing should drop right into place in the basket. If needed, support the basket inside using a wood block and use a hydraulic press to seat the bearing. Install the included snap ring into the basket.



17. Assemble the Rekluse basket to the ring gear using the supplied hardware. Use included Loctite and torque nuts to 80 in-lbs (9 N-m).

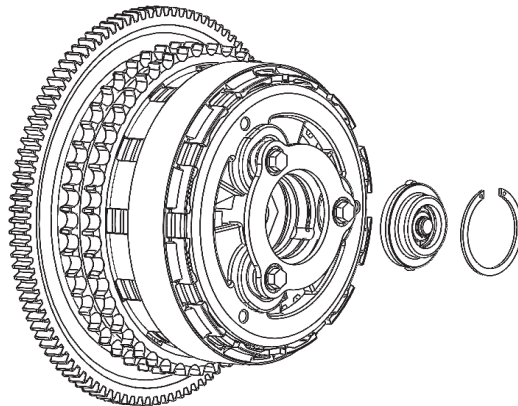


18. Using a press, press the clutch assembly into the basket. Use a deep socket or similar part to press on the inner hub where the center nut clamps to not damage any part. Reinstall the circlip on the hub.



19. Lay the compensator assembly, clutch assembly, and drive chain on a table. Install the drive chain on the assembly. Install the complete compensator and clutch assembly into the primary as one unit.
20. Apply two drops of the supplied Loctite to the compensator bolt and torque to 100 ft-lbs, then back it off $\frac{1}{2}$ turn and retorque to 170 ft-lbs.
21. Apply two drops of the supplied Loctite to the **right-hand thread** center hub nut and torque to 70-80 ft-lbs.
22. Reinstall the center throw out into the pressure plate. Use snap ring pliers to reinstall the retaining ring.

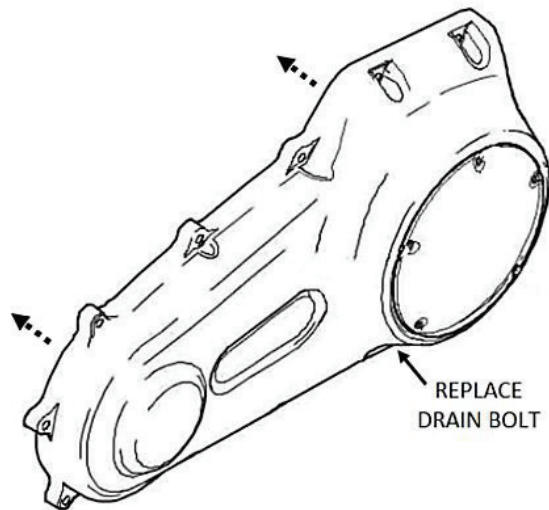
Note: If installing Rekluse RadiusX or TorqDrive, consult your product installation guide.



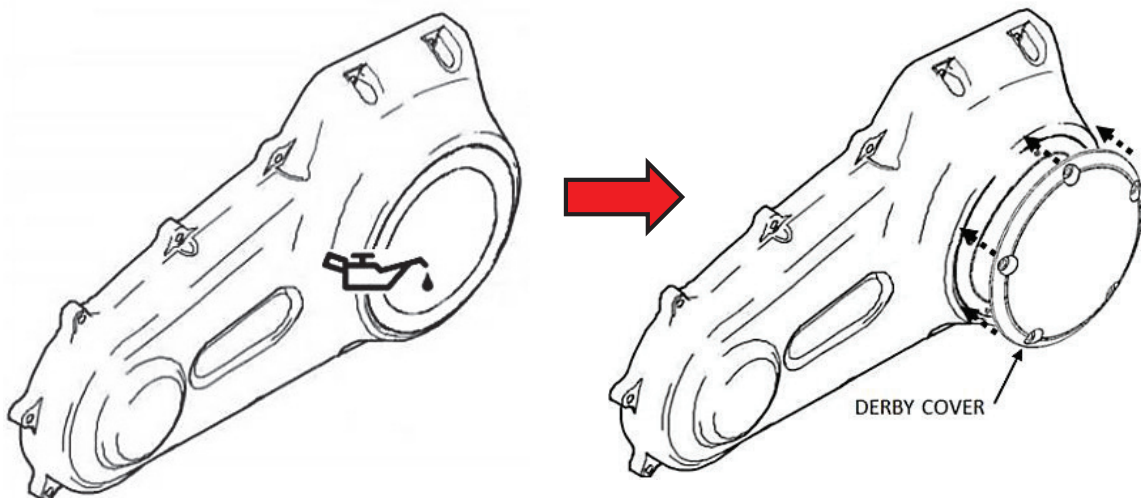
23. Install the primary chain tensioner and torque to 21-24 ft-lbs.

PRIMARY COVER INSTALLATION

1. Thoroughly clean the mating surfaces of the primary cover and the engine case.
2. Reinstall the primary gasket (or new gasket), then install the drain bolt.
3. Reinstall the primary cover, then torque the cover bolts to **84-108 in-lb (9.5-12.2 N-m)**. Torque the drain bolt to **36-60 in lb (4-6.8 N-m)**.



4. With the primary cover installed, use a T-27 Torx bit to remove the derby cover.
5. Using a funnel, add 1 Liter (32-34 oz) of oil to the primary case through the derby cover cavity. Use the OE recommended oil or any quality primary oil such as Rekluse Factory Formulated Oil™.
6. Reinstall the derby cover.



NEED ADDITIONAL HELP?

Contact Technical Support for questions related to product installation, tuning, and performance.

Technical Support hours:

Monday thru Friday: 8:00 a.m. - 5:00 p.m.

Mountain Time zone

Phone: (208) 426-0659

Email: tech@rekluse.com

- Additional contact information can be found in the User's Guide.

