

SADDLEMEN®

WWW.SADDLEMEN.COM

USER GUIDE & INSTALLATION INSTRUCTIONS

DESCRIPTION: Seats for Harley-Davidson® Pan America®

PART NUMBER: 821-34-All

OVERVIEW:

Congratulations on purchasing the finest seat for your motorcycle-- a Saddlemen Adventure seat! Designed specifically for the rider that needs a seat that can do everything — canyon carving, commuting, or 1000-mile days both on- and off-road. Each seat style is inspired by the motorcycle it goes on, with complementary lines, textures and contours designed to increase comfort and performance.

TECHNOLOGY

- Saddlemen® seats use Gel-Channel™ technology (patent pending) which incorporates SaddleGel™ and a relief channel in the main foam to relieve pressure on the perineal area and increase blood flow, which in turn keeps you more comfortable and in the saddle longer.
- Advanced GelCore™ construction combined with carefully crafted contours provide excellent support and uncompromising comfort.
- Each Adventure Seat is slightly bucketed in the rear section to contour to your body for better comfort and control during aggressive riding.
- Made in the USA.



MATERIALS

30 years of road, track and dirt testing has given us a great understanding of the contact areas between the rider and the seating surface, and how they relate to controlling your motorcycle. Strategic placement of the appropriate materials allows for increased control during acceleration, braking, and at extreme lean angles, both in the seat and standing up.

Saddlemen Adventure Seat cover materials include...

- SaddleHyde™, which offers excellent comfort and feel, as well as all-weather resistance for low-maintenance.
- Faux carbon fiber, an extremely durable vinyl with the perfect look, and just enough stretch to maximize the GelCore comfort inside.
- Gripper material option, which adds confidence by locking the rider in place.

Our seats provide proven performance advantages and are considered by top professionals and everyday riders as one of the most effective off the shelf performance upgrades you can make to inspire confidence in the canyons or on your daily commute.

IMPORTANT:

Please read these instructions completely before starting installation. All “NOTE” “CAUTION” and “WARNING” notations are serious safety issues and should be read carefully. Possible injury to riders or damage to the motorcycle and/or accessory may result if improperly installed.

NOTICE TO DEALERS:

These instructions contain important information for future reference and should be given to the customer.

11-400442 Pan America Rev 1 (08-22)

WARNING:

READ THESE INSTRUCTIONS THOROUGHLY BEFORE INSTALLATION!

Because of the variety of motorcycle configurations, other accessories, and the features and intended use of this Saddlemen accessory seat, there may be different mounting options. You are responsible for the proper installation of this seat on your motorcycle. Your attention to these installation instructions and recommendations will permit safe and proper use of this seat.

You must mount this seat properly and securely before riding your motorcycle. If you lack the ability to safely and properly install this product, seek out a qualified motorcycle technician for assistance. During installation, support the motorcycle with a suitable stand or lift so it will not tip over and injure you, or damage the vehicle. Using or mounting this seat improperly could result in a loss of control of the motorcycle which could result in damage to your motorcycle or other personal property, the property of third parties, and/or personal injury to yourself or others, up to and including death.

- The seat must be installed and securely fastened to the motorcycle in the same fashion as the original seat. Refer to your vehicle's Owner's Manual or Service Manual for seat removal and reinstallation instructions.
- If the vehicle's passenger grab strap is removed during the installation of the accessory seat, make sure it is reinstalled and secure before riding.
- If you do not understand the seat installation instructions DO NOT mount the seat. Remove any related items you may have already installed on your motorcycle.
- If your seat is ever damaged, do not use it until it has been inspected by your local professional motorcycle dealer. Replace the seat immediately if it has damage that will prevent it from being properly secured to your motorcycle.

DO NOT ATTEMPT TO USE THIS SEAT IF:

- You do not understand these installation and use instructions;
- You do not understand any part of the mounting system;
- You have any doubts as to the security of the mounting system.

If you have any concerns or questions, seek help at your qualified motorcycle dealer or call the Saddlemen support line at (310) 638-1222.

PASSENGER GRAB STRAP: This accessory seat is provided without a passenger grab strap. Carrying a passenger without a grab strap in place on your motorcycle may be hazardous for the passenger. Grab straps, rear mounted foot pegs, sissy bars, passenger backrests and trunks aid in making a passenger more secure on the vehicle. Laws in some jurisdictions require grab straps or other security devices when a passenger is transported. Do not transport a passenger if they are not secure. Do not disable grab straps or other safety features provided on your motorcycle and obey all traffic laws while riding. Saddlemen offers a complimentary grab strap for this seat, P/N 15327. Call (310) 638-1222 for more information. Always ride responsibly and take precautions to be sure your passenger is secure and comfortable.

 California Proposition 65 Warning

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. For more information: www.P65/Warnings.ca.gov

Remember: Motorcycling can be a dangerous activity. Installation of any accessory can increase your risk if it is not installed properly. You are responsible to install this accessory seat so it will not contact any portion of the drive train, suspension or steering, and so that it will in no way interfere with the operation of your motorcycle.

To avoid injury, install while engine is cold.

INSTALLATION:

Insert your motorcycle key into the seat release mechanism on the left side of the bike. Turning the key releases the rear of the passenger seat, which you can lift up and then remove.

With the passenger seat removed, the driver's (front) seat easily pulls off.

Your new Saddlemen one-piece seat uses the upper front seat mounting points and locks in place using the latch at the rear of the passenger seat. Simply hook the front of the new seat into the upper height adjustment position near the gas tank, and then press the pin at the rear of the seat firmly down into the latch until it engages.

11-400442 Pan America Rev 1 (08-22)

INSTALLATION *(continued)*

BUILT-IN / REMOVABLE LUMBAR REST - ADJUSTMENT AND OPERATION (Optional)

Some seat models offer an optional lumbar rest feature. If your seat is so equipped, there will be a fixed, vertical metal sleeve inside the seat just behind the front (rider's) portion. Access is through a slot (covered by hook-n-loop fastener) on the top of the seat. The sleeve is for containing the bar of the lumbar rest. Install and adjust the lumbar rest as follows:

1. **INSTALLATION** - Grasp the lumbar rest pad and slide it into the hidden metal sleeve. If lumbar rest is "floppy" after installation, you may have missed the sleeve. Remove and reinstall by firmly and carefully inserting it into the metal sleeve.
2. **REMOVAL** - Firmly grasp the lumbar rest. Pull it up and away from the seat.
3. **HEIGHT** - the height of the backrest is adjustable to two positions. Position is determined by detents on the backrest bar. Adjust height by firmly grasping the pad and lower or raise it to the desired position.
4. **ANGLE** - The backrest pad is designed to automatically conform to the angle of the rider's back during riding. No manual adjustment is necessary.

SEAT HEATER WIRING INSTRUCTIONS (Optional)

If your seat is equipped with a heating system, begin by disconnecting the battery terminals before working on the motorcycle's electrical circuit. When appropriate, the security codes (radio, navigation system, etc.) should be marked down before disconnecting.

For each wire harness cluster you will have a 4 pin plug which will provide power to the switch and a 3 pin plug which will provide power to the heating element. When connecting the harnesses to the seat, pay close attention that you mate them correctly. You are provided with 1 wiring harness that you will wire to the motorcycle's electrical system. Each harness will have two wires which are pre-stripped-- one Ground (black) and one Positive (red). Connect the Positive wire to the power source on your motorcycle. This can be directly to your battery's Positive (+) terminal, or spliced into a wire or connection that is powered only when the motorcycle's ignition is turned on. Most motorcycles' owner's manuals have a wiring chart you can refer to. Connect the Ground wire to your battery's Negative (-) terminal. Make sure that all connections are protected from shorting, and that any extra wire length is neatly wrapped and does not interfere with the seat installation to the motorcycle.

Seats with heaters must not be installed on vehicles that will be used by anyone who cannot sense heat or circulation and/or a sensory compromised person. There is a high risk of thermal burns. If you have any doubts as to your abilities to install this seat and heating element, please see your authorized motorcycle mechanic for installation.

With this completed, reinstall the seat per the instructions in your vehicle's Owner's Manual or Service Manual.

CAUTION:

It is your responsibility to make sure the seat installation does not create an unsafe or illegal situation. Remember that this seat is a custom accessory. You must check the installation to determine if it will be safe for you to operate the motorcycle and to properly and safely carry a passenger (this includes reinstalling the passenger grab strap or installing a suitable replacement). You must also ensure that the installation does not damage your vehicle in any way. Failure to install the accessory seat, a seat cover, or passenger grab straps properly may allow portions of the seats or related materials to slip, or contact the vehicle's moving parts or exhaust system. It is vital that you verify that the seats and any related parts will not touch, or interfere with other components throughout the vehicle's entire range of motion.

IMPORTANT:

After 50 miles (80 kilometers) of riding, verify that the seat components and mounting are still tight and secure. It is your responsibility to make sure that any accessory installation does not create an unsafe or illegal situation.

NOTE:

CARE OF YOUR SADDLEMEN SEAT: Your seat requires almost no maintenance, other than periodic cleaning with mild soap and water, and the application of a UV inhibitor to prevent color fading caused by UVA and UVB sun exposure to the thread. We recommend Ray-Bloc Fabric Protector or similar, which can be purchased online or at your local home improvement store.



Saddlemen seats are made in the U.S.A. and use the finest materials available.

Congratulations on the purchase of your new Saddlemen motorcycle seat!

Your seat is warranted against defective material and workmanship for a period of one year from the date of purchase.



Caution Handle with Care

YOUR SADDLEMEN SEAT REQUIRES ALMOST NO MAINTENANCE OTHER THAN PERIODIC CLEANING WITH MILD SOAP AND WATER, AND THE APPLICATION OF A UV INHIBITOR TO PREVENT COLOR FADING CAUSED BY UVA AND UVB SUN EXPOSURE TO THE THREAD. WE RECOMMEND RAY BLOC FABRIC PROTECTOR OR SIMILAR WHICH CAN BE PURCHASED ONLINE OR AT YOUR LOCAL HOME IMPROVEMENT STORE.

THIS SEAT HAS BEEN INSPECTED AND IS FREE OF RIPS, CUTS OR TEARS IN THE COVER. IF THERE IS DAMAGE TO THIS PRODUCT THAT MAY HAVE RESULTED FROM THE FREIGHT COMPANY, SAVE ALL PACKAGING MATERIAL AND PUT IN A CLAIM WITH THAT CARRIER.

ALL REPAIRS AND REPLACEMENTS WILL BE DONE AT THE DISCRETION OF THE MANUFACTURER.

ANY MODIFICATIONS TO THE PRODUCT WILL VOID WARRANTY. NO WARRANTY CLAIMS SHALL EXCEED THE PURCHASE PRICE OF THE SEAT.

THIS SADDLEMEN SEAT WAS DESIGNED TO FIT ONTO A STOCK MOTORCYCLE. IF ANY PART OF THE MOTORCYCLE (FRAME, FENDER, GAS TANK, ETC) HAS BEEN ALTERED OR CHANGED, THERE IS NO GUARANTEE OF PROPER FITMENT. SADDLEMEN IS NOT RESPONSIBLE FOR ANY DAMAGE THAT MAY OCCUR BY ATTEMPTING TO INSTALL A NEW SEAT ONTO A MODIFIED, NON-STOCK MOTORCYCLE.

SADDLEMEN WILL NOT BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES. RETURNED SEATS MUST BE IN LIKE NEW CONDITION.

Confirm Proper Fitment

Always carefully check fitment before the final mounting of your new seat. DO NOT bolt down the seat until you confirm it fits properly. When checking fitment of your Saddlemen seat, place a cloth under the seat then carefully set the seat on the bike and confirm fitment.

WHEN HANDLING THIS PRODUCT, AVOID CONTACT WITH SHARP EDGES OR HARD PARTS. THIS MAY RESULT IN DAMAGE AND VOID WARRANTY.

WARNING: Inspect the hardware before and during each ride. Loose mounting hardware can interfere with the vehicle's operation and cause an unsafe riding condition.

Limited Warranty Policy

Saddlemen warrants to the original retail purchaser that for a period of one year from the date of retail purchase, they will repair or replace, at their option, any product which is defective in material or workmanship.

What is Covered

Replacement parts and labor are covered. Return ground transportation charges to Consumer for repaired product are covered. REPAIR OR REPLACEMENT AS PROVIDED IN THE WARRANTY IS YOUR EXCLUSIVE REMEDY.

What is Not Covered

Saddlemen does not warrant any product which is damaged from abuse, lack of maintenance or is not used for its intended purpose. Normal wear and tear are excluded. This Limited Warranty does not cover or apply to any loss or damage to the motorcycle or other items which may have been caused by the defective product and does not apply to personal injury, repair or other incidental costs caused by defective product. Transportation charges to Saddlemen for defective product are not covered. Sales outside of the United States and any other expenses are not covered.

CONSEQUENTIAL DAMAGES, INCIDENTAL DAMAGES, OR INCIDENTAL EXPENSES, INCLUDING DAMAGE TO PROPERTY, ARE NOT COVERED. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

Warranty Coverage

At the option of Saddlemen, your returned product will be repaired to our current design standard or replaced at our cost with either identical product or our most equivalent current product and returned with transportation charges prepaid via regular surface transportation to any location in the continental US.

THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES (EXCEPT WRITTEN "SATISFACTION GUARANTEE") OR STATEMENTS REGARDING THE PRODUCT ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Disclaimer of Other Warranties

ANY IMPLIED WARRANTY WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE ON THIS PRODUCT IS LIMITED TO THE DURATION OF THIS WARRANTY, EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY WILL LAST, SO THE PRECEDING LIMITATION MAY NOT APPLY TO YOU.

Implied Warranties

ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO ONE YEAR FROM DATE OF RETAIL PURCHASE. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

To the extent any provision of this warranty is prohibited by federal, state or municipal law and cannot be preempted, it shall not be applicable.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

11-400442 Pan America Rev 1 (08-22)