

Instruction 510-1296
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Installation Instructions:

S&S 4.5" Swindler International Muffler kit

Fits 2017-Up H-D® M8 Touring Models (part numbers 550-1165 / 550-1166)



If you are looking for increased performance and reduced weight, there is no better choice than a 2 into 1 exhaust. S&S has now made that upgrade easier and more economical than ever before with a 2 into 1 conversion muffler kit. This kit removes the left side muffler and header and routes spent gases through a single 4" Grand National or 4.5" GNX muffler, your choice in black or chrome.

1. Remove the left side muffler from your motorcycle.
2. Remove the cross over pipe that connects to the stock header that goes under the bike to the left side muffler.
3. Slide the supplied clamp over the S&S plug and install on the right side header pipe as illustrated in *Picture 1*.

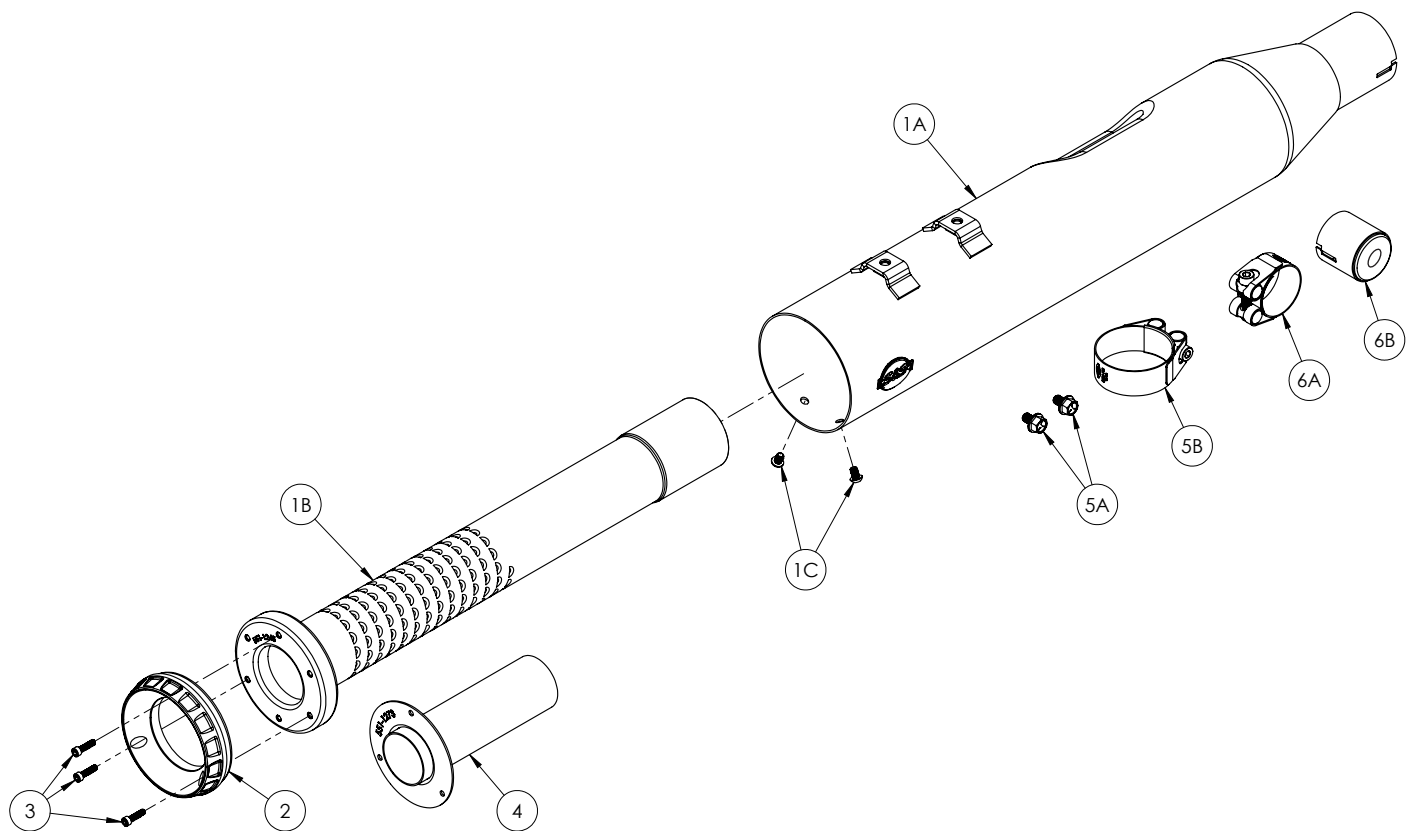


Picture 1

4. Torque the clamp to 15-18 ft-lbs.

3. S&S Muffler Installation:

1. Apply Anti-seize to the threads of the new muffler clamps, included in the hardware pack, and install the clamp onto the muffler.
2. Slide muffler onto the header pipe.
3. Attach rear muffler hanger tab to mufflers with $\frac{5}{16}$ " screws and washers from the hardware kit, and tighten to 18 ft-lb.
4. Make sure the muffler is aligned vertically. Tighten the muffler clamp to 18 ft-lb.
5. Thoroughly clean the muffler and exhaust system before starting the motorcycle. Any oil residue or finger prints on the chrome will cause permanent stains once the system heats up.
6. After the first test ride and after the bike has cooled down, recheck torque of the muffler clamps.



GNX SWINDLER KIT BILL OF MATERIALS

Item #	Part #	Description	QTY
1	551-1268	MUFFLER, ASSEMBLY, RIGHT, GNX, BLACK SHELL, 2017-'20 M8 TOURING	1
	551-1270	MUFFLER, ASSEMBLY, RIGHT, GNX, CHROME SHELL, 2017-'20 M8 TOURING	1
1A	551-1348	SHELL, RIGHT, MUFFLER, 4.5", BLACK, 2017-'20 M8 TOURING	1
	551-1349	SHELL, RIGHT, MUFFLER, 4.5", CHROME, 2017-'20 M8 TOURING	1
1B	551-1247	BAFFLE, ASSEMBLY, RIGHT, MUFFLER, GNX, SHALLOW LOUVER, 2017-'20 M8 TOURING	1
1C	551-0441	SCREW, BHC, HIGH TEMP LOCK PATCH, 1/4-20 X 3/8", STAINLESS STEEL	2
2	551-1251	CAP, END, MUFFLER, GRAND NATIONAL, POWDERCOATED, 4.5", BLACK, DIE CAST	1
3	500-0569	SCREW, SHC, HIGH TEMP LOCK PATCH, 10-32 X 3/4", STAINLESS STEEL	3
4	551-1274	BAFFLE, ASSEMBLY, MUFFLER, DIE CAST END CAP, 4.5", SAE J2825, 2"	1
5	551-1444	HARDWARE KIT, RIGHT SIDE, S&S® LOGO, 2017-'20 M8 TOURING	1
5A	500-0744	SCREW, HH, FLANGED, SERRATED, 5/16-18 X 1/2", ZINC PLATED, STEEL	2
5B	551-1272	CLAMP, MUFFLER, BAND STYLE, M8-1.25" X 60mm BOLT, 2.5" DIAMETER	1
6	550-1136	PLUG, KIT, CROSSOVER, STAINLESS STEEL, 2017-UP M8 TOURING	1
6A	551-0977	CLAMP, MUFFLER, BAND STYLE, M8-1.25 X 40mm BOLT, 1.75" DIAMETER	1
6B	551-2478	BOSS, OXYGEN SENSOR MOUNT, STRAIGHT, 4.5" DIA. TUBE, 12MM, STAINLESS STEEL	1

Safety and Warranty Info:

DISCLAIMER:

S&S parts are designed for high performance, closed course, racing applications and are intended for the very experienced rider only. The installation of S&S parts may void or adversely affect your factory warranty. In addition such installation and use may violate certain federal, state, and local laws, rules and ordinances as well as other laws when used on motor vehicles used on public highways, especially in states where pollution laws may apply. Always check federal, state, and local laws before modifying your motorcycle. It is the sole and exclusive responsibility of the user to determine the suitability of the product for his or her use, and the user shall assume all legal, personal injury risk and liability and all other obligations, duties, and risks associated therewith.

The words Harley®, Harley-Davidson®, H-D®, Sportster®, Evolution®, and all H-D part numbers and model designations are used in reference only. S&S Cycle is not associated with Harley-Davidson, Inc.

*Qualified manufacturer declared U.S. 50-State emissions compliant part on all MY 2017-2025 FL touring models

SAFE INSTALLATION AND OPERATION RULES:

Before installing your new S&S part it is your responsibility to read and follow the installation and maintenance procedures in these instructions and follow the basic rules below for your personal safety.

- Gasoline is extremely flammable and explosive under certain conditions and toxic when breathed. Do not smoke. Perform installation in a well ventilated area away from open flames or sparks.
- If motorcycle has been running, wait until engine and exhaust pipes have cooled down to avoid getting burned before performing any installation steps.
- Before performing any installation steps disconnect battery to eliminate potential sparks and inadvertent engagement of starter while working on electrical components.
- Read instructions thoroughly and carefully so all procedures are completely understood before performing any installation steps. Contact S&S with any questions you may have if any steps are unclear or any abnormalities occur during installation or operation of motorcycle with a S&S part on it.
- Consult an appropriate service manual for your motorcycle for correct disassembly and reassembly procedures for any parts that need to be removed to facilitate installation.
- Use good judgment when performing installation and operating motorcycle. Good judgment begins with a clear head. Don't let alcohol, drugs or fatigue impair your judgment. Start installation when you are fresh.
- Be sure all federal, state and local laws are obeyed with the installation.
- For optimum performance and safety and to minimize potential damage to carb or other components, use all mounting hardware that is provided and follow all installation instructions.
- Motorcycle exhaust fumes are toxic and poisonous and must not be breathed. Run motorcycle in a well ventilated area where fumes can dissipate.

IMPORTANT NOTICE:

Statements in this instruction sheet preceded by the following words are of special significance.



WARNING

Means there is the possibility of injury to yourself or others.



CAUTION

Means there is the possibility of damage to the part or motorcycle.

NOTE

Other information of particular importance has been placed in italic type.

S&S recommends you take special notice of these items.

WARRANTY:

All S&S parts are guaranteed to the original purchaser to be free of manufacturing defects in materials and workmanship for a period of twelve (12) months from the date of purchase. Merchandise that fails to conform to these conditions will be repaired or replaced at S&S's option if the parts are returned to us by the purchaser within the 12 month warranty period or within 10 days thereafter.

In the event warranty service is required, the original purchaser must call or write S&S immediately with the problem. Some problems can be rectified by a telephone call and need no further course of action.

A part that is suspect of being defective must not be replaced by a Dealer without prior authorization from S&S. If it is deemed necessary for S&S to make an evaluation to determine whether the part was defective, a return authorization number must be obtained from S&S. The parts must be packaged properly so as to not cause further damage and be returned prepaid to S&S with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem, how the part was used and the circumstances at the time of failure. If after an evaluation has been made by S&S and the part was found to be defective, repair, replacement or refund will be granted.

ADDITIONAL WARRANTY PROVISIONS:

- (1) S&S shall have no obligation in the event an S&S part is modified by any other person or organization.
- (2) S&S shall have no obligation if an S&S part becomes defective in whole or in part as a result of improper installation, improper maintenance, improper use, abnormal operation, or any other misuse or mistreatment of the S&S part.
- (3) S&S shall not be liable for any consequential or incidental damages resulting from the failure of an S&S part, the breach of any warranties, the failure to deliver, delay in delivery, delivery in non-conforming condition, or for any other breach of contract or duty between S&S and a customer.
- (4) S&S parts are designed exclusively for use in Harley-Davidson® and other American v-twin motorcycles. S&S shall have no warranty or liability obligation if an S&S part is used in any other application.

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