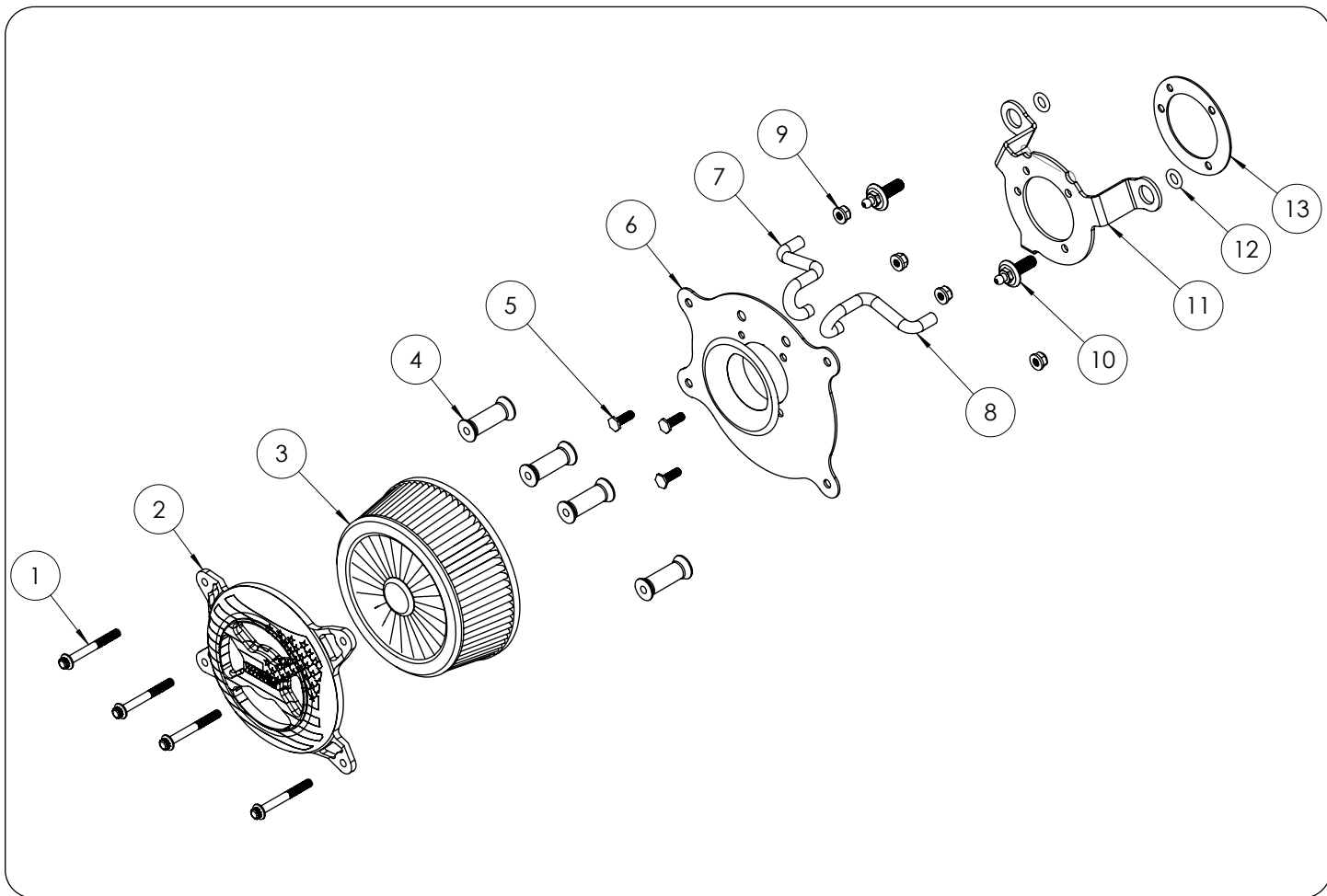




# INSTALLATION INSTRUCTIONS: HARLEY-DAVIDSON MULTI FIT VO2 AMERICA X AIR INTAKE PART# 42341FG / 72341FG

Congratulations, you have purchased the finest air intake available for your motorcycle. Your Vance & Hines air intake is designed and crafted for performance, quality and style. Please follow the instructions below, check air intake kit for missing or damaged parts and if you need any assistance please contact our technical support line (562) 921-7461.

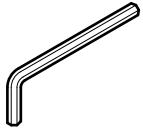
Exempt from emissions tampering regulations under CARB EO# D-632-7 for 2007 Harley-Davidson Touring, 2007-2015 Softail and 2007-2017 Dyna models



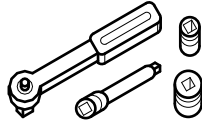
## PARTS LIST

NO.	Description	Qty.			
1	12 Pt Flange Head Cap Screw	4	8	Front Breather Hose	1
2	X Air Filter Cover	1	9	Serrated Nuts	4
3	Air Filter	1	10	1/2-13 UNC-2A Breather Bolt	2
4	Air Filter Standoff	4	11	Mounting plate	
5	1/4-20 x 1/2" Hex Head Screw	3	12	o-Ring	
6	Venturi Backing Plate	1	13	Throttle Body Gasket	1
7	Rear Breather Hose	1			

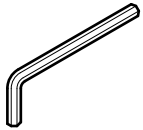
## TOOLS REQUIRED



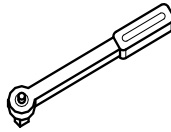
**T27 Torx Wrench**



**1/4" or 3/8" Drive Ratchet  
7/16" Hex Socket  
5/16" 12 Point Socket**

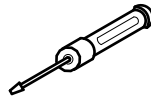


**Allen Wrenches: 3/16"  
and 5/16"**



**Inch-Pound Torque  
Wrench**

**Loctite 243 (blue)**



**Phillips Screwdriver**

## OEM SYSTEM REMOVAL

1. Take off the air filter cover by removing the 5/16"-18 x 1/2" OE button head cap screw in the center.
2. This will expose the filter element, which is then removed by taking out the three Torx head cap screws.
3. Also remove the breather hoses from the cylinder head breather bolts by pulling on them.
4. Remove the three bolts that secure the backing plate to the carburetor / throttle body and the two breather bolts that secure it to the cylinder heads.
5. Now remove the backing plate and gasket, on FI models the wiring mount clip should be carefully pulled out of the plastic housing. **NOTE:** Be sure that the gasket surface is clean and dry and that no gasket material remains stuck to it.

## V&H AIR INTAKE INSTALLATION

1. For a clear understanding of this installation, it is best to refer to the exploded view diagram while reading these instructions.
2. When installing or servicing the air cleaner, apply Loctite 243 (blue) to the threads of all the fasteners.
3. Loosely install the carburetor / throttle body mount bracket (11) and gasket (13) using the two cylinder head breather bolts (10) and breather bolt O-rings (12). **NOTE:** Make sure the gasket is installed with the correct rotation and right side up with the slightly smaller bleed hole in the top left hand corner. Tighten the cylinder head breather bolts (10) to 120-144 in-lbs (13.6-16.3 Nm) being careful not to pinch the breather bolt O-rings (11).
4. Install the rear and front breather hoses (7) & (8) through the top two holes in the filter backing plate (7), aligned as shown.
5. Using the three 1/4"-20 x 3/4" hex head screws (5) sandwich the the venturi backing plate (6), with the breather hoses (7&8), and install onto the throttle body. The slightly smaller bleed hole should be in the top left hand corner of the venturi backing plate (6) and should line up with the bleed hole of the gasket (13), mounting plate (11). Make sure the inside edges of all of these parts are aligned before tightening to 55-60 in-lbs. (6.2-6.8 Nm). **NOTE:** On fuel injected models a mount tab on the carburetor / throttle body mount bracket (12) is supplied to mount the stock wiring mount clip.
6. Install the air filter cover (2) onto the air filter (3) with the 12 point flange cap screws (1) air filter standoffs (4) and serrated flange nuts (9). **NOTE:** Make sure the bigger end of the air filter standoffs (4) are closest to the bike. Also make sure to orient the air filter so that the metal fin is hidden behind the Vance & Hines logo on the air filter cover.
7. After 100 miles check to be sure that all bolts are still tight. Periodically ensure that these screws remain tight.

**Emissions Notice:**

In California, in order to meet Air Resources Board emissions requirements, certain aftermarket part applications have been identified as replacements, and others have received ARB Executive Orders. All other emissions related aftermarket parts are for competition use only. A list of replacement parts and EO parts, and corresponding fitment is provided at [vanceandhines.com/california](http://vanceandhines.com/california).

**Warranty:**

All Vance & Hines products are warranted against defects in material and workmanship for a period of 90 days. This warranty does not cover discoloration or rust. This warranty shall be limited to the repair or replacement of the product, which may be proven defective under normal use. Vance & Hines will not warranty any system that has been abused, misused, improperly installed or modified.

Dealers or distributors are not authorized to make dispositions binding upon Vance & Hines. Vance & Hines will not be responsible for any labor charges incurred in removing or replacing any system under warranty. A return authorization number and a copy of the original purchase invoice must accompany all returns. Parts returned without a return authorization may be refused.

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